

# Model No: ZT-528

## ZEFTUF-EP Epoxy Putty



### Two Part Tube Form

#### DIRECTIONS:

- Using a wire brush, clean and roughen bond area prior to application, being sure to remove excessive rust, grease and oil.
- With a metering head applied to the epoxy tube, and the epoxy tube in the applicator, apply epoxy to both the inside of the coupler hole and the outside surfaces of the filler insert(s). (One or two filler inserts may be required depending on the size of the hole.)
- Insert one or two filler inserts into the hole in the coupler shank.
- With the filler insert(s) in place, add additional epoxy forcing material through the slot of the filler to commingle with the material on the coupler surface.
- Continue to add material until the hole is entirely filled. **Do not overfill.** Putty should be flush with or slightly below the top of the coupler shank.
- Remove excess material before hardening begins.
- Move on to the next coupler or dispose of mixing head and put the cap back on the epoxy tube.
- After 2 hours the epoxy will harden and form a tenacious bond.

WARNING: Contains epoxy resin which may cause allergic skin reaction. May cause eye and skin irritation. Contains epoxy hardener which may cause eye, skin and respiratory tract irritation. Wear eye protection and gloves when handling. Use only with adequate ventilation. Do not breathe vapor. In case of eye or skin contact, flush with water. If swallowed, DO NOT induce vomiting. Obtain medical attention for any eye or internal contact. For industrial use only. **KEEP OUT OF REACH OF CHILDREN. SEE MATERIAL SAFETY DATA SHEET FOR COMPLETE INFORMATION.**

# Model No: ZT-529

## ZEFTUF-EP Epoxy Putty



### Stick Form

#### DIRECTIONS:

- Using a wire brush, clean and roughen bond area prior to application, being sure to remove excessive rust, grease and oil.
- Twist or cut off enough putty to fill the hole to be plugged.
- To mix, knead with fingers to a uniform color.
- Apply a portion of the material to the inside surface of the coupler and to the outside surfaces of the filler insert(s). (within two minutes of mixing).
- Insert one or two filler inserts into the hole in the coupler shank.
- With the filler insert(s) in place, add additional putty forcing material through the slot of the filler to commingle with the material on the coupler surface.
- Continue to add material until the hole is entirely filled. **Do not overfill.** Putty should be flush with or slightly below the top of the coupler shank.
- Remove excess material before hardening begins.
- Dispose of excess mixed material.
- After 20-30 minutes the epoxy will harden and form a tenacious bond.
- After just 60 minutes. the item can be put back into service.

WARNING: Potential skin sensitizer. Contains epoxy resins and amine which may cause irritation to sensitive skin. Wash hands with soap and water after use. Eye irritant, in case of eye contact, flush with water. Contact physician. May be harmful if swallowed. **KEEP OUT OF REACH OF CHILDREN. SEE MATERIAL SAFETY DATA SHEET FOR COMPLETE INFORMATION.**



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